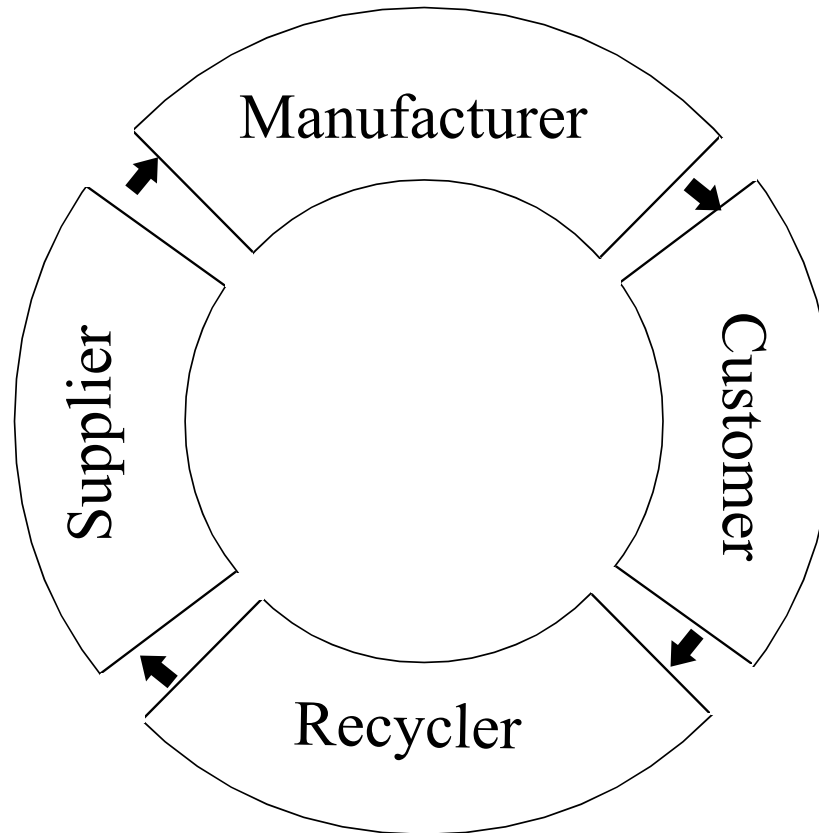
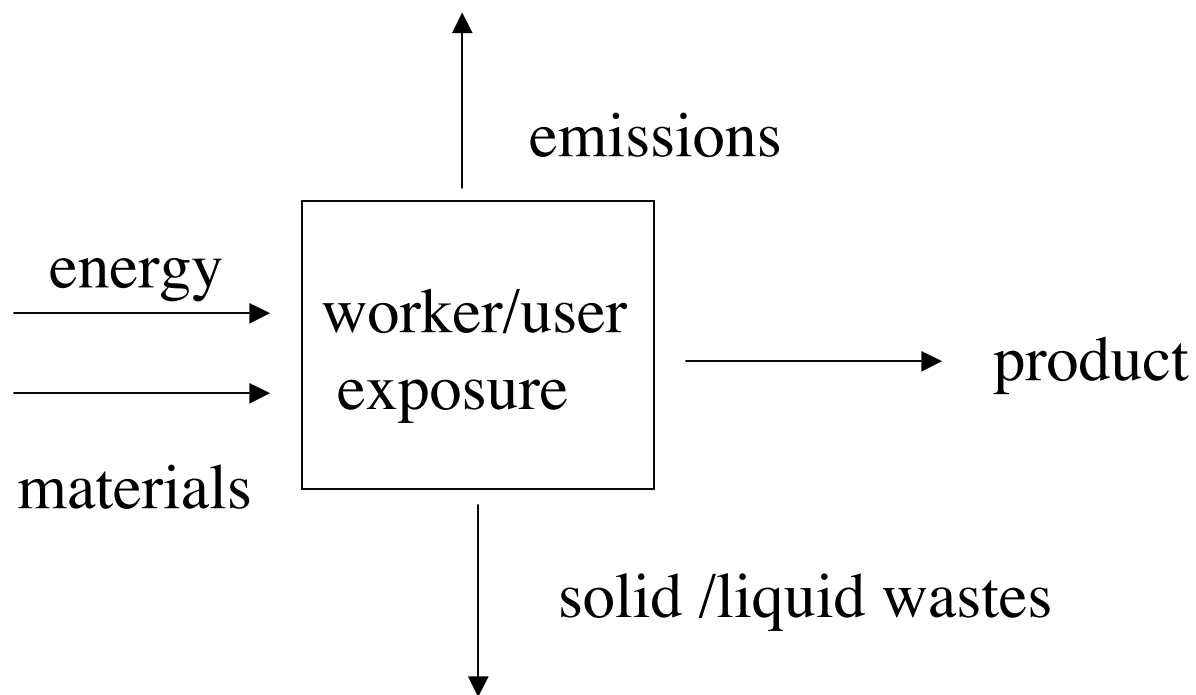


Life Cycle Thinking



Life Cycle Impacts

at each stage



Life Cycle Risks + Benefits

	Materials Acquisition	Manufacture Process	Uses	Disposal
Envir				
Health				
Safety				
Public Concern				



Life Cycle Management

